



HTM-OLED3.12-SPI

产品名称 (Product name) : OLED LCM
型 号 (Model) : HTM-OLED3.12-SPI
编 号 (Part number) : _____
日 期 (Date) : 2023-02-22

深圳市鑫洪泰电子科技有限公司

Shenzhen Hot Display Technology Co.,Ltd

编制 Prepared by	审核 Checked by	核准 Approved by

编码: QR-R-011 A/0

序号:

Rev.	Descriptions	Date
01	Prelimiay Release	2023-02-22

Table of Content

1. Bsaic Specifications	-----	3
1.1 Display Specifications	-----	3
1.2 Mechanical Specifications	-----	3
1.3 Terminal Function	-----	4
1.4 Product Outline	-----	5
2. Absolute Maximum Ratings	-----	6
3. Electrical Characteristics	-----	6
3.1 DC Characteristics	-----	6
3.2 4-line SPI Mode	-----	7
4. Function specifications	-----	8
4.1 Display Commands	-----	8
5. Inspection Standards	-----	12
6. Handling Precautions	-----	12
6.1 Mounting method	-----	12
6.2 Cautions of LCD handling and cleaning	-----	12
6.3 Caution against static charge	-----	12
6.4 Packaging	-----	12
6.5 Caution for operation	-----	12
6.6 Storage	-----	12
6.7 Safety	-----	12

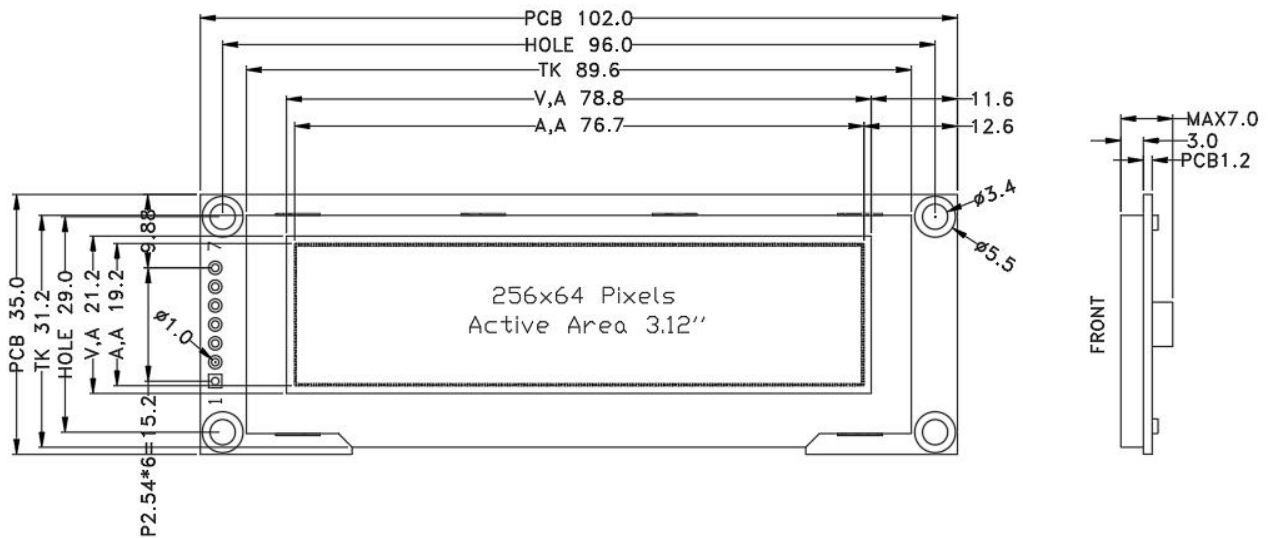
1. Basic Specifications

1.1 Display Specifications

- 1>LCD Display Mode : OLED DISPLAY Passive Matrix
- 2>Driving Duty : 1/64
- 3>Driving IC : SSD1322
- 4>Display Color : Monochrome (ORANGE)
- 5>Interface : 4line-SPI

1.2 Mechanical Specifications

1>Outline Dimension

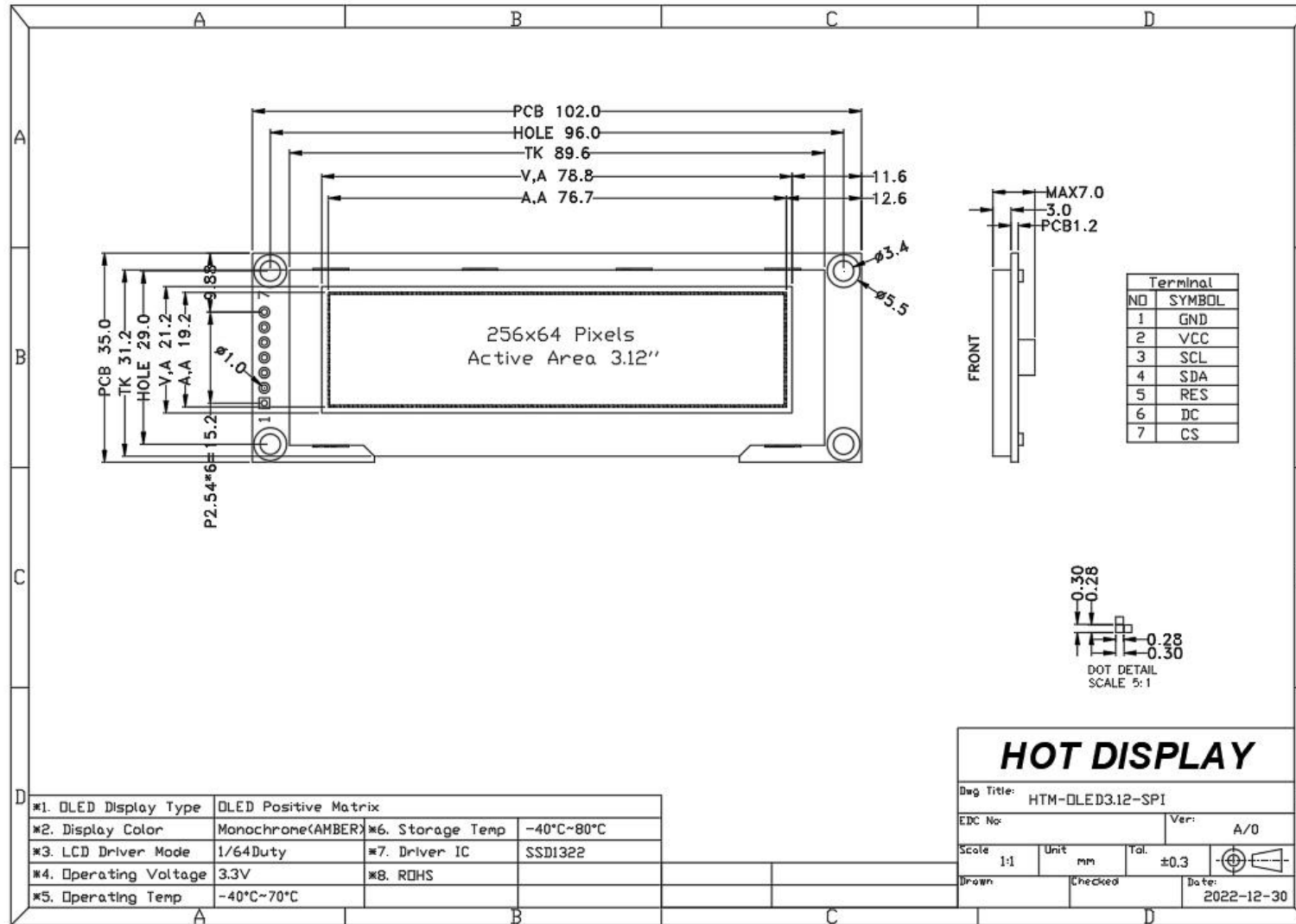


NO.	ITEM	SPECIFICATION	UNIT
1	Dot Matrix	256(W)×64(H)	-
2	Dot Size	0.28(W)×0.28 (H)	mm
3	Dot Pitch	0.30(W)×0.30 (H)	mm
4	Active Area	76.7(W)×19.2 (H)	mm
5	Module Size	102.0(W)×35.0(H)×7.0 (T)	mm
6	Diagonal A/A Size	3.12	inch
7	Module Weight	25±10%	gram

1.3 Terminal Function

Pin No.	Pin Name	Function
1	GND	Negative power supply,0V
2	VCC	Power supply voltage (Positive)
3	SCL	The serial clock input (SCL)
4	SDA	Serial data input (SDA)
5	RES	Reset Pin
6	DC	Data/Command Control
7	CS	This is the chip select signal.

1.4 Product Outline



2. Absolute Maximum Ratings

Items	Symbol	MIN.	MAX.	Unit
Supply Voltage	VBAT	3.0	4.0	V
Logic Signal Voltage	VDDIO	2.5	3.3	V
Driver Supply Voltage	VCC	0	15	V
Vcc Supply Current	ICC		55	mA
Operating Temperature	TOP	-30	+85	°C
Storage Temperature	Tst	-40	+90	°C
Humidity	RH		90%(MAX60°C)	

3. Electrical Characteristics

3.1 DC Characteristics

Vss = 0V, Top = 25°C

Items	Symbol	MIN.	TYP.	MAX.	Unit
Power Supply Voltage	VBAT	2.8	3.3	3.5	V
Logic Signal Voltage	V _{IH}	2.8	-	3.3	
Output High Voltage	V _{OH}	0.8 x VDDIO	-	VDDIO	V
Output Low Voltage	V _{OL}	0	-	0.2 x VDDIO	V
Logic Current	I _{VBAT}	-	250	-	mA
Display Voltage	VCC	11.5	12.0	12.5	v
Brightness(Yellow)	Lbr	60	90	-	Cd/m ²
Dark Room Contrast	CR		>2000:1		
View Angle			Full View		Degree

Note1: This is a voltage supply pin. It must be connected to external source

Note2: From to internally DC/DC Circuit. No need external supply.

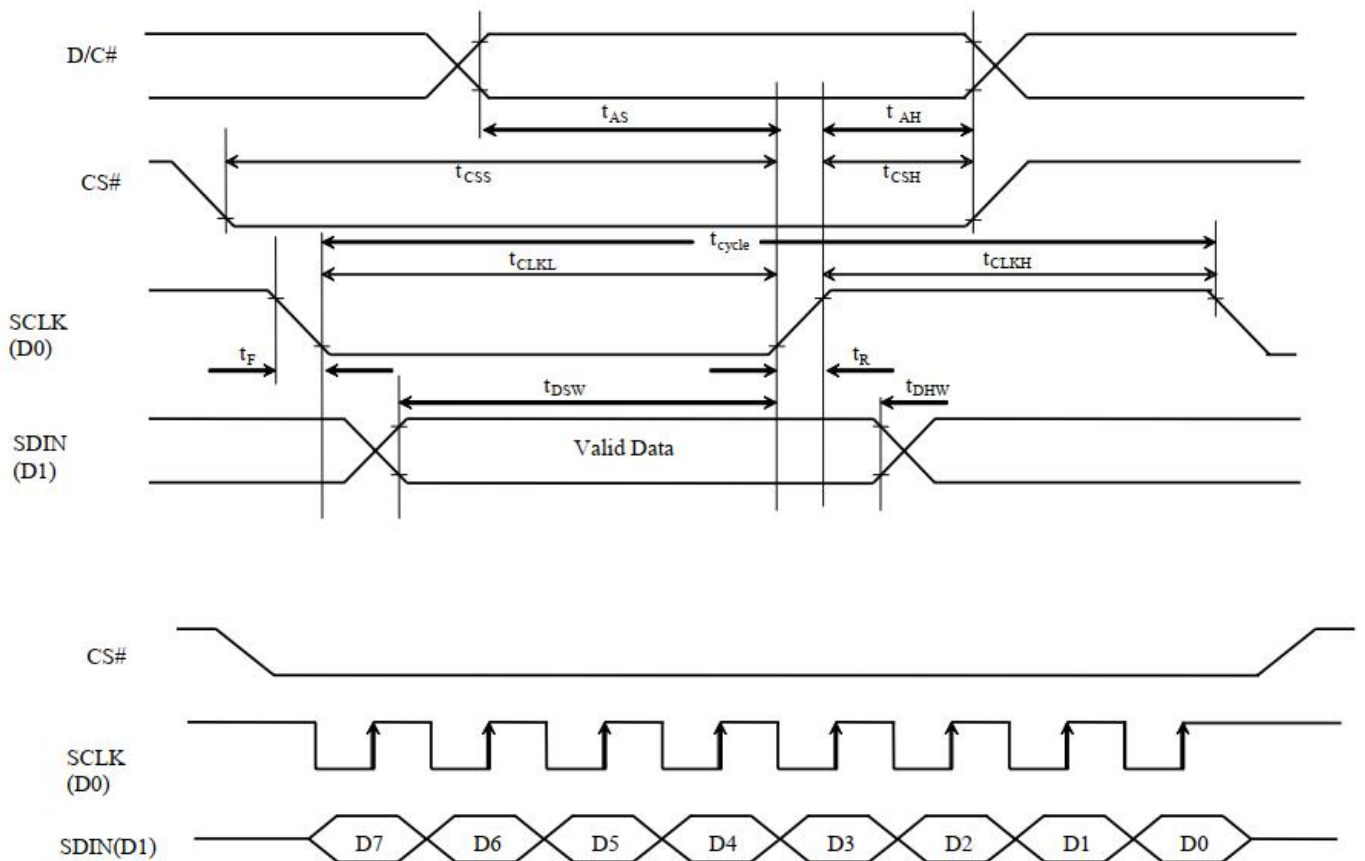
Note3: VDD=3.3V, VCC=12.0V (VDD, VCC Supply by the module internal generate) 100% Display Area Turn on.

3.2 4-line SPI Mode

($V_{DD} - V_{SS} = 2.4$ to $2.6V$, $V_{DDIO} = 1.6V$, $V_{CI} = 3.3V$, $T_A = 25^\circ C$)

Symbol	Parameter	Min	Typ	Max	Unit
t_{cycle}	Clock Cycle Time	100	-	-	ns
t_{AS}	Address Setup Time	15	-	-	ns
t_{AH}	Address Hold Time	15	-	-	ns
t_{CSS}	Chip Select Setup Time	20	-	-	ns
t_{CSH}	Chip Select Hold Time	10	-	-	ns
t_{DSW}	Write Data Setup Time	15	-	-	ns
t_{DHW}	Write Data Hold Time	15	-	-	ns
t_{CLKL}	Clock Low Time	20	-	-	ns
t_{CLKH}	Clock High Time	20	-	-	ns
t_R	Rise Time	-	-	15	ns
t_F	Fall Time	-	-	15	ns

Figure 13-3 : Serial interface characteristics (4-wire SPI)



4. Function specifications

4.1 Display Commands

D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0	00	0	0	0	0	0	0	0	0	Enable Gray Scale table	This command is sent to enable the Gray Scale table setting (command B8h)
0 1 1	15 A[6:0] B[6:0]	0 * *	A ₆ A ₆ B ₆	A ₅ A ₅ B ₅	A ₄ A ₄ B ₄	A ₃ A ₃ B ₃	A ₂ A ₂ B ₂	A ₁ A ₁ B ₁	A ₀ A ₀ B ₀	Set Column Address	Set Column start and end address A[6:0]: Start Address. [reset=0] B[6:0]: End Address. [reset=119] Range from 0 to 119
0	5C	0	1	0	1	1	1	0	0	Write RAM Command	Enable MCU to write Data into RAM
0	5D	0	1	0	1	1	1	0	1	Read RAM Command	Enable MCU to read Data from RAM
0 1 1	75 A[6:0] B[6:0]	0 * *	A ₆ A ₆ B ₆	A ₅ A ₅ B ₅	A ₄ A ₄ B ₄	A ₃ A ₃ B ₃	A ₂ A ₂ B ₂	A ₁ A ₁ B ₁	A ₀ A ₀ B ₀	Set Row Address	Set Row start and end address A[6:0]: Start Address. [reset=0] B[6:0]: End Address. [reset=127] Range from 0 to 127
0 1 1	A0 A[7:0] B[4]	1 0 *	0 0 *	1 A ₅ 0	0 A ₄ B ₄	0 0 0	0 A ₂ 0	0 A ₁ 0	0 A ₀ 1	Set Re-map and Dual COM Line mode	<p>A[0]=0b, Horizontal address increment [reset] A[0]=1b, Vertical address increment</p> <p>A[1]=0b, Disable Column Address Re-map [reset] A[1]=1b, Enable Column Address Re-map</p> <p>A[2]=0b, Disable Nibble Re-map [reset] A[2]=1b, Enable Nibble Re-map</p> <p>A[4]=0b, Scan from COM0 to COM[N-1] [reset] A[4]=1b, Scan from COM[N-1] to COM0, where N is the Multiplex ratio</p> <p>A[5]=0b, Disable COM Split Odd Even [reset] A[5]=1b, Enable COM Split Odd Even</p> <p>B[4], Enable / disable Dual COM Line mode 00b, Disable Dual COM mode [reset] 01b, Enable Dual COM mode (MUX ≤ 63)</p> <p>Note (1) COM Split Odd Even mode must be disabled (A[5]=0b) when enabling the Dual COM mode (B[4]=1b)</p> <p>Details refer to Section 10.1.6</p>
0 1	A1 A[6:0]	1 *	0 A ₆	1 A ₅	0 A ₄	0 A ₃	0 A ₂	0 A ₁	1 A ₀	Set Display Start Line	Set display RAM display start line register from 0-127 Display start line register is reset to 00h after RESET

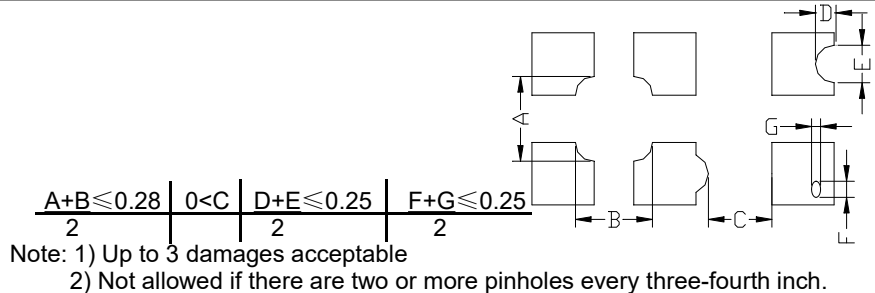
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description																																		
0 1	A2 A[6:0]	1 *	0 A ₆	1 A ₅	0 A ₄	0 A ₃	0 A ₂	1 A ₁	0 A ₀	Set Display Offset	Set vertical scroll by COM from 0-127 The value is reset to 00H after RESET																																		
0	A4~A7	1	0	1	0	0	X ₂	X ₁	X ₀	Set Display Mode	A4h = Entire Display OFF, all pixels turns OFF in GS level 0 A5h = Entire Display ON, all pixels turns ON in GS level 15 A6h = Normal Display [reset] A7h = Inverse Display (GS0 → GS15, GS1 → GS14, GS2 → GS13, ...)																																		
0 1 1	A8 A[6:0] B[6:0]	1 0 0	0 A ₆ B ₆	1 A ₅ B ₅	0 A ₄ B ₄	1 A ₃ B ₃	0 A ₂ B ₂	0 A ₁ B ₁	0 A ₀ B ₀	Enable Partial Display	This command turns ON partial mode. The partial mode display area is defined by the following two parameters, A[6:0]: Address of start row in the display area B[6:0]: Address of end row in the display area, where B[6:0] must be ≥ A[6:0]																																		
0	A9	1	0	1	0	1	0	0	1	Exit Partial Display	This command is sent to exit the Partial Display mode																																		
0 1	AB A[0]	1 0	0 0	1 0	0 0	1 0	0 0	1 0	1 A ₀	Function Selection	A[0]=0b, Select external V _{DD} A[0]=1b, Enable internal V _{DD} regulator [reset]																																		
0	AE~AF	1	0	1	0	1	1	1	X ₀	Set Sleep mode ON/OFF	AEh = Sleep mode ON (Display OFF) AFh = Sleep mode OFF (Display ON)																																		
0 1	B1 A[7:0]	1 A ₇	0 A ₆	1 A ₅	1 A ₄	0 A ₃	0 A ₂	0 A ₁	1 A ₀	Set Phase Length	A[3:0] Phase 1 period (reset phase length) of 5~31 DCLK(s) clocks as follow: <table border="1" data-bbox="1013 1070 1359 1265"> <thead> <tr> <th>A[3:0]</th> <th>Phase 1 period</th> </tr> </thead> <tbody> <tr><td>0000</td><td>invalid</td></tr> <tr><td>0001</td><td>invalid</td></tr> <tr><td>0010</td><td>5 DCLKs</td></tr> <tr><td>0011</td><td>7 DCLKs</td></tr> <tr><td>0100</td><td>9 DCLKs [reset]</td></tr> <tr><td>:</td><td>:</td></tr> <tr><td>1111</td><td>31 DCLKs</td></tr> </tbody> </table> A[7:4] Phase 2 period (first pre-charge phase length) of 3~15 DCLK(s) clocks as follow: <table border="1" data-bbox="1013 1377 1359 1594"> <thead> <tr> <th>A[7:4]</th> <th>Phase 2 period</th> </tr> </thead> <tbody> <tr><td>0000</td><td>invalid</td></tr> <tr><td>0001</td><td>invalid</td></tr> <tr><td>0010</td><td>invalid</td></tr> <tr><td>0011</td><td>3 DCLKs</td></tr> <tr><td>:</td><td>:</td></tr> <tr><td>0111</td><td>7 DCLKs [reset]</td></tr> <tr><td>:</td><td>:</td></tr> <tr><td>1111</td><td>15 DCLKs</td></tr> </tbody> </table>	A[3:0]	Phase 1 period	0000	invalid	0001	invalid	0010	5 DCLKs	0011	7 DCLKs	0100	9 DCLKs [reset]	:	:	1111	31 DCLKs	A[7:4]	Phase 2 period	0000	invalid	0001	invalid	0010	invalid	0011	3 DCLKs	:	:	0111	7 DCLKs [reset]	:	:	1111	15 DCLKs
A[3:0]	Phase 1 period																																												
0000	invalid																																												
0001	invalid																																												
0010	5 DCLKs																																												
0011	7 DCLKs																																												
0100	9 DCLKs [reset]																																												
:	:																																												
1111	31 DCLKs																																												
A[7:4]	Phase 2 period																																												
0000	invalid																																												
0001	invalid																																												
0010	invalid																																												
0011	3 DCLKs																																												
:	:																																												
0111	7 DCLKs [reset]																																												
:	:																																												
1111	15 DCLKs																																												

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Description																										
0 1	B3 A[7:0]	1 A ₇	0 A ₆	1 A ₅	1 A ₄	0 A ₃	0 A ₂	1 A ₁	1 A ₀	Set Front Clock Divider / Oscillator Frequency	<p>A[3:0] [reset=0], divide by DIVSET where</p> <table border="1"> <thead> <tr> <th>A[3:0]</th> <th>DIVSET</th> </tr> </thead> <tbody> <tr><td>0000</td><td>divide by 1</td></tr> <tr><td>0001</td><td>divide by 2</td></tr> <tr><td>0010</td><td>divide by 4</td></tr> <tr><td>0011</td><td>divide by 8</td></tr> <tr><td>0100</td><td>divide by 16</td></tr> <tr><td>0101</td><td>divide by 32</td></tr> <tr><td>0110</td><td>divide by 64</td></tr> <tr><td>0111</td><td>divide by 128</td></tr> <tr><td>1000</td><td>divide by 256</td></tr> <tr><td>1001</td><td>divide by 512</td></tr> <tr><td>1010</td><td>divide by 1024</td></tr> <tr><td>>=1011</td><td>invalid</td></tr> </tbody> </table> <p>A[7:4] Oscillator frequency, frequency increases as level increases [reset=1100b]</p>	A[3:0]	DIVSET	0000	divide by 1	0001	divide by 2	0010	divide by 4	0011	divide by 8	0100	divide by 16	0101	divide by 32	0110	divide by 64	0111	divide by 128	1000	divide by 256	1001	divide by 512	1010	divide by 1024	>=1011	invalid
A[3:0]	DIVSET																																				
0000	divide by 1																																				
0001	divide by 2																																				
0010	divide by 4																																				
0011	divide by 8																																				
0100	divide by 16																																				
0101	divide by 32																																				
0110	divide by 64																																				
0111	divide by 128																																				
1000	divide by 256																																				
1001	divide by 512																																				
1010	divide by 1024																																				
>=1011	invalid																																				
0 1	B5 A[3:0]	1 *	0 *	1 *	1 *	0 A ₅	1 A ₂	0 A ₁	1 A ₀	Set GPIO	<p>A[1:0] GPIO0: 00 pin HiZ, Input disabled 01 pin HiZ, Input enabled 10 pin output LOW [reset] 11 pin output HIGH</p> <p>A[3:2] GPIO1: 00 pin HiZ, Input disabled 01 pin HiZ, Input enabled 10 pin output LOW [reset] 11 pin output HIGH</p>																										
0 1	B6 A[3:0]	1 *	0 *	1 *	1 *	0 A ₅	1 A ₂	1 A ₁	0 A ₀	Set Second Precharge Period	<p>A[3:0] Second Pre-charge period</p> <p>0000b 0 dclk 0001b 1 dclk 1000b 8 dclks [reset] 1111b 15 dclks</p>																										
0 1 1 1 1 1 1	B8 A1[7:0] A2[7:0] . . . A14[7:0] A15[7:0]	1 A1 ₇ A2 ₇ . . . A14 ₇ A15 ₇	0 A1 ₆ A2 ₆ . . . A14 ₆ A15 ₆	1 A1 ₅ A2 ₅ . . . A14 ₅ A15 ₅	1 A1 ₄ A2 ₄ . . . A14 ₄ A15 ₄	1 A1 ₃ A2 ₃ . . . A14 ₃ A15 ₃	0 A1 ₂ A2 ₂ . . . A14 ₂ A15 ₂	0 A1 ₁ A2 ₁ . . . A14 ₁ A15 ₁	0 A1 ₀ A2 ₀ . . . A14 ₀ A15 ₀	Set Gray Scale Table	<p>The next 15 data bytes define Gray Scale (GS) Table by setting the gray scale pulse width in unit of DCLK's (ranges from 0d ~ 180d)</p> <p>A1[7:0]: Gamma Setting for GS1, A2[7:0]: Gamma Setting for GS2, . . A14[7:0]: Gamma Setting for GS14, A15[7:0]: Gamma Setting for GS15</p> <p>Note ¹¹ 0 ≤ Setting of GS1 < Setting of GS2 < Setting of GS3..... < Setting of GS14 < Setting of GS15</p> <p>Refer to Section 8.8 for details</p> <p>²¹ The setting must be followed by the Enable Gray Scale Table command (00h)</p>																										

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Description																		
0 1	B9 A[4:0]	1 *	0 *	1 *	1 A ₄	1 A ₃	0 A ₂	0 A ₁	1 A ₀	Select Default Linear Gray Scale table	The default Linear Gray Scale table is set in unit of DCLK's as follow GS0 level pulse width = 0; GS1 level pulse width = 0; GS2 level pulse width = 8; GS3 level pulse width = 16; : : GS14 level pulse width = 104; GS15 level pulse width = 112 Refer to Section 8.8 for details																		
0 1	BB A[4:0]	1 *	0 *	1 *	A ₄	A ₃	A ₂	A ₁	A ₀	Set Pre-charge voltage	Set pre-charge voltage level.[reset = 17h] <table border="1"> <thead> <tr> <th>A[5:1]</th> <th>Hex code</th> <th>pre-charge voltage</th> </tr> </thead> <tbody> <tr> <td>00000</td> <td>00h</td> <td>0.20 x V_{CC}</td> </tr> <tr> <td>:</td> <td>:</td> <td>:</td> </tr> <tr> <td>11111</td> <td>3Eh</td> <td>0.60 x V_{CC}</td> </tr> </tbody> </table>	A[5:1]	Hex code	pre-charge voltage	00000	00h	0.20 x V _{CC}	:	:	:	11111	3Eh	0.60 x V _{CC}						
A[5:1]	Hex code	pre-charge voltage																											
00000	00h	0.20 x V _{CC}																											
:	:	:																											
11111	3Eh	0.60 x V _{CC}																											
0 1	BE A[3:0]	1 *	0 *	1 *	A ₃	A ₂	A ₁	A ₀		Set V _{COMH}	Set COM deselect voltage level [reset = 04h] A[3:0] = <table border="1"> <thead> <tr> <th>A[2:0]</th> <th>Hex code</th> <th>V_{COMH}</th> </tr> </thead> <tbody> <tr> <td>0000</td> <td>00h</td> <td>0.72 x V_{CC}</td> </tr> <tr> <td>:</td> <td>:</td> <td>:</td> </tr> <tr> <td>0100</td> <td>04h</td> <td>0.80 x V_{CC}</td> </tr> <tr> <td>:</td> <td>:</td> <td>:</td> </tr> <tr> <td>0111</td> <td>07h</td> <td>0.86 x V_{CC}</td> </tr> </tbody> </table>	A[2:0]	Hex code	V _{COMH}	0000	00h	0.72 x V _{CC}	:	:	:	0100	04h	0.80 x V _{CC}	:	:	:	0111	07h	0.86 x V _{CC}
A[2:0]	Hex code	V _{COMH}																											
0000	00h	0.72 x V _{CC}																											
:	:	:																											
0100	04h	0.80 x V _{CC}																											
:	:	:																											
0111	07h	0.86 x V _{CC}																											
0 1	C1 A[7:0]	1 A ₇	1 A ₆	0 A ₅	0 A ₄	0 A ₃	0 A ₂	0 A ₁	1 A ₀	Set Contrast Current	A[7:0]: Contrast current value, range:00h~FFh, i.e. 256 steps for I _{SEG} current [reset = 7Fh]																		
0 1	C7 A[3:0]	1 *	1 *	0 *	0 *	A ₃	A ₂	A ₁	A ₀	Master Contrast Current Control	A[3:0] = 0000b, reduce output currents for all colors to 1/16 0001b, reduce output currents for all colors to 2/16 : 1110b, reduce output currents for all colors to 15/16 1111b, no change [reset]																		
0 1	CA A[6:0]	1 *	1 A ₆	0 A ₅	0 A ₄	1 A ₃	0 A ₂	1 A ₁	0 A ₀	Set MUX Ratio	A[6:0]: Set MUX ratio from 16MUX ~ 128MUX A[6:0] = 15d represents 16MUX : A[6:0] = 127d represents 128MUX [reset]																		
0 1	FD A[2]	1 0	1 0	1 0	1 1	1 0	1 A ₂	0 1	1 0	Set Command Lock	A[2]: MCU protection status [reset = 12h] A[2] = 0b, Unlock OLED driver IC MCU interface from entering command [reset] A[2] = 1b, Lock OLED driver IC MCU interface from entering command Note ⁽¹⁾ The locked OLED driver IC MCU interface prohibits all commands and memory access except the FDh command																		

Note
(1) "*" stands for "Don't care".

5. Inspection Standards

Item	Criterion for defects	Defect type
1) Display on inspection	(1) Non display (2) Vertical line is deficient (3) Horizontal line is deficient (4) Cross line is deficient	Major
2) Black / White spot	Size Φ (mm) Acceptable number $\Phi \leq 0.3$ Ignore (note) $0.3 < \Phi \leq 0.45$ 3 $0.45 < \Phi \leq 0.6$ 1 $0.6 < \Phi$ 0	Minor
3) Black / White line	Length (mm) Width (mm) Acceptable number $L \leq 10$ $W \leq 0.03$ Ignore $5.0 \leq L \leq 10$ $0.03 < W \leq 0.04$ 3 $5.0 \leq L \leq 10$ $0.04 < W \leq 0.05$ 2 $1.0 \leq L \leq 10$ $0.05 < W \leq 0.06$ 2 $1.0 \leq L \leq 10$ $0.06 < W \leq 0.08$ 1 $L \leq 10$ $0.08 < W$ follows 2) point defect Defects separate with each other at an interval of more than 20mm	Minor
4) Display pattern	 <p>Note: 1) Up to 3 damages acceptable 2) Not allowed if there are two or more pinholes every three-fourth inch.</p>	Minor
5) Spot-like contrast irregularity	Size Φ (mm) Acceptable Number $\Phi \leq 0.7$ Ignore (note) $0.7 < \Phi \leq 1.0$ 3 $1.0 < \Phi \leq 1.5$ 1 $1.5 < \Phi$ 0 Note: 1) Conformed to limit samples. 2) Intervals of defects are more than 30mm.	Minor
6) Bubbles in polarizer	Size Φ (mm) Acceptable Number $\Phi \leq 0.4$ Ignore (note) $0.4 < \Phi \leq 0.65$ 2 $0.65 < \Phi \leq 1.2$ 1 $1.2 < \Phi$ 0	Minor
7) Scratches and dent on the polarizer	Scratches and dent on the polarizer shall be in the accordance with "2) Black/white spot", and "3) Black/White line".	Minor
8) Stains on the surface of LCD panel	Stains which cannot be removed even when wiped lightly with a soft cloth or similar cleaning.	Minor
9) Rainbow color	No rainbow color is allowed in the optimum contrast on state within the active area.	Minor
10) Viewing area encroachment	Polarizer edge or line is visible in the opening viewing area due to polarizer shortness or sealing line.	Minor
11) Bezel appearance	Rust and deep damages that are visible in the bezel are rejected.	Minor
12) Defect of land surface contact	Evident crevices that are visible are rejected.	Minor
13) Parts mounting	(1) Failure to mount parts (2) Parts not in the specifications are mounted (3) For example: Polarity is reversed, HSC or TCP falls off.	Minor
14) Part alignment	(1) LSI, IC lead width is more than 50% beyond pad outline. (2) More than 50% of LSI, IC leads is off the pad outline.	Minor
15) Conductive foreign matter (solder ball, solder hips)	(1) $0.45 < \Phi$, $N \geq 1$ (2) $0.3 < \Phi \leq 0.45$, $N \geq 1$, Φ : Average diameter of solder ball (unit: mm) (3) $0.5 < L$, $N \geq 1$, L : Average length of solder chip (unit: mm)	Minor
16) Bezel flaw	Bezel claw missing or not bent	Minor
17) Indication on name plate (sampling indication label)	(1) Failure to stamp or label error, or not legible.(all acceptable if legible) (2) The separation is more than 1/3 for indication discoloration, in which the characters can be checked.	Minor

6. Handling Precautions

6.1 Mounting method

A panel of LCD module made by our company consists of two thin glass plates with polarizers that easily get damaged. And since the module is so constructed as to be fixed by utilizing fitting holes in the printed circuit board (PCB), extreme care should be used when handling the LCD modules.

6.2 Cautions of LCD handling and cleaning

When cleaning the display surface, use soft cloth with solvent (recommended below) and wipe lightly.

- Isopropyl alcohol
- Ethyl alcohol
- Trichlorotrifluoroethane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Ketene
- Aromatics

6.3 Caution against static charge

The LCD module uses C-MOS LSI drivers. So we recommend you:

Connect any unused input terminal to V_{dd} or V_{ss} . Do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

6.4 Packaging

- Module employs LCD elements, and must be treated as such. Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity.

6.5 Caution for operation

-It is an indispensable condition to drive LCD module within the limits of the specified voltage since the higher voltage over the limits may cause the shorter life of LCD module.

-An electrochemical reaction due to DC (direct current) causes LCD undesirable deterioration so that the uses of DC (direct current) drive should be avoided.

-Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD module may show dark color in them. However those phenomena do not mean malfunction or out of order of LCD module, which will come back in the specified operating temperature.

6.6 Storage

In the case of storing for a long period of time, the following ways are recommended:

- Storage in polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with not desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light is. Keeping the storage temperature range.
- Storing with no touch on polarizer surface by any thing else.

6.7 Safety

-It is recommendable to crash damaged or unnecessary LCD into pieces and to wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.

-When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well at once with soap and water.